



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		849702T 4	COVER ASSEMBLY-Rocker Valve	2	(Blue)	5
2	25	811553	GROMMET-Rocker Cover	2		2
3	36	802566T	CAP-Oil Filler	2		
4	37	849950	DECAL-Oil Fill Cap	2		
5	37	849575T 2	DECAL-Rocker Cover	2		
6		97850	ELBOW-Breather	2		5
7	32	15894 31	TUBING-Breather	2	(20 Inches Bulk) (Cut 8.500 Inches)	
8	32	15894 31	TUBING-Breather (20 Inches)	1		
9	22	849999	FITTING-Tee	1		
10		56762	CABLE TIE (4.00 Inch)	AR		
11	11	35888	NUT (.250-28)	14		5
12	12	846673	WASHER	14		5
13	16	56766	STUD-Rocker Cover	14		5
14	54	42553	J CLIP	1	(Starboard - Top Rear)	5
15	27	811588	GASKET-Rocker Cover	2		2,5
16		96028 1	LOCK-Valve Stem	32		5
17	24	845617A 1	SPRING/RETAINER KIT	16		5
18		845592	RETAINER	16		
19	26	69285	SEAL-Valve	16	(NOTE: When Installing Seal On V	2,5
20	15	54531	SHIM-Valve Spring	AR	(.015)	5
20	15	77624	SHIM-Valve Spring	AR	(.030)	5
21		13024	VALVE-Exhaust	8		5
22		821024T	VALVE-Inlet	8	(Standard - 2.250 Diameter)	5
23		848262	ROD-Valve Push	8	(7.550 - Inlet)	5
23		848264	ROD-Valve Push	8	(8.550 - Exhaust)	5
24		811586	GUIDE-Push Rod	8		5
25		845618T	ROCKER ARM ASSEMBLY	16		5
26	11	848610	NUT-Rocker Arm Valve	16		5
27	16	821836	STUD-Rocker Arm Valve	16		5
28	938	827495T11	HEAD ASSEMBLY-Cylinder	2		5
29	27	811546 2	GASKET-Cylinder Head	2		2,5
30	10	49105	BOLT (4.125)	24		5
31	10	49106 1	BOLT (2.00)	8		5
-	27	842129A 1	GASKET/SEAL SET	1	(Engine Overhaul)	